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From growing grapes to distributing and marketing wine, there are risks that winery operators need to manage. But what are the most common and what are the best approaches for managing them? See page 68 for the lowdown.

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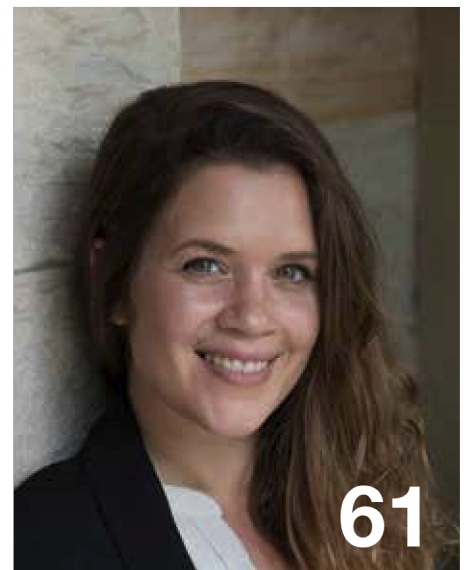
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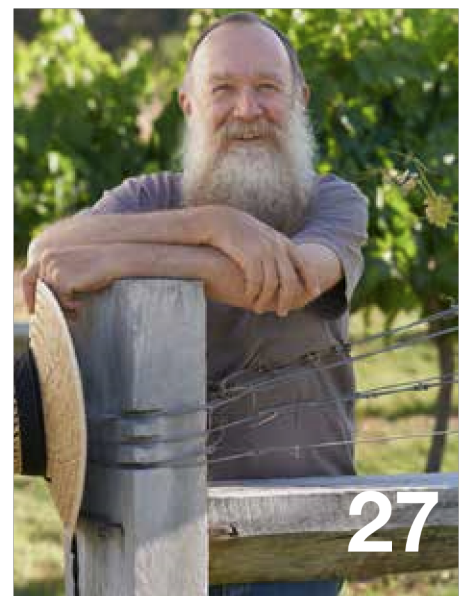
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